Work	Ordei	· ID	61041

Wednesday, August 04, 2010 12:47:11 PM



Page 1

Item ID:

D205-770-011

Accept

Setup Start

Revision ID:

Start Date:

Item Name:

Replacement Engine Mount

8/4/2010

Start Qty: 2.00

Req'd Qty: 2.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: Mr

Date: 10-8-04 Tooling:

Date:

Run

Start Stop

Stop

Required Date: 8/11/2010

QC:

Date:

E3

SPC (Y/N):

Date:

Tool # Plan

Accept

Reject Reject Insp.

Sequence ID/ **Work Center ID** Operation Description

Revision Nbr

Set Up/ **Run Hours**

Tool ID

Code Qty Qty

Number

Stamp

Draw Nbr IIN D205-770

Rev B

MDL-D205-770

Ε

0.00

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D205-770-011 CHG003

BG 10-8-05

110

100

Packaging Packaging

Pick Kit

0.00

Memo

0.00

10/8/95/

Dart Ae	rospace	e Ltd						T 3
W/O:			W	ORK ORDER CHANGE	S			
DATE STEP		PROCEDURE CHANGE B			Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								· .
				·				
Part No		PAR #:	Foult Cot	ogorw.	NCP: Yos	No. DOA:	Date	
Part NO								
	R	esolution:	Dispositi	on:	QA: N/C CIG	osed:	Date: _	
NCR:		W	ORK ORE	DER NON-CONFORMAN	ICE (NCR)		
-		Description of NC	Possiption of NC Corrective Action			Verification	Approval	Approval
DATE	STEP	Section A	Initial Action Descript Chief Eng Chief Eng		Sign & Date	Section C	Chief Eng	QC Inspector
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Work Order ID 61041

Wednesday, August 04, 2010 12:47:11 PM



Page 2

Item ID:

D205-770-011

Accept



Setup Start



Revision ID:

Item Name:

Replacement Engine Mount

Start Date:

Required Date: 8/11/2010

8/4/2010

Start Qty: 2.00

Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Tool ID

Run

Start

Stop

Stop



Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Tool # Plan

Accept

Code

Reject Qty

Reject Number

Insp. Stamp

Sequence ID/ **Work Center ID**

120

Quality Control

Operation Description

QC4-100% Inspect kits for completeness

0.00

0.00

Qty

130

Packaging Packaging

Packaging

Memo

Memo

Identify and pack for shipping as per PPP D205-770-011 CHG003

PPP Rev:

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/08/1878) MF 10-8-17

Dart Aerospace Ltd

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W/O:			WORK ORDER CHANGES							*		
DATE	STEP	PRO	CEDURE CHA	ANGE	By Date Qty Chief E			Approval Chief Eng / Prod Mgr	Approvai			
										1000		
Part No:		PAR #:	Fault Cate	egory:	NCR: Y	es N	o DQ .	DQA: Date:				
	R	esolution:	Disposition: Q			QA: N/C Closed: Date: _						
NCR:		,	WORK ORD	ER NON-CONFORMA	NCE (N	CR)						
DATE	OTED	STEP Description of NC Section A	Corrective Action Section B			Verification		cation	Approval	Approval		
DATE	SIEP		Initial Chief Eng	Action Description Chief Eng		gn & ate	Section C		Chief Eng	QC Inspector		
				1.3.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.4.								
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Picklist Print Wednesday, August 04, 2010 12:47:10 PM Work Order ID: 61041 Parent Item: D205-770-011 Parent Item Name: Replacement Engine Mount Start Date: 8/4/2010 Required Date: 8/11/2010 Start Otv: 2.00 Required Qty: 2.00 IPP Rev:A new issue ECN1165p 08-03-31 DD verified by:EC Comments: Component Item ID/ Replacement Mfg/ Primary Last Route Unit of Oty per Kit Oty Bin Oty on Total Date Item Name Item Location Location Sea ID Measure Hand Item ID Purch Issued Issued Oty D3684-043 No 110 Each 0.0000 Manufactured B61047 D3684-045 110 4.0000 Manufactured No Each Location Loc Otv Loc Code ST078 50740 1 ST139A 3 3 58643 D3692-1 110 401.0000 Manufactured No Each SPACER Location Loc Qty Loc Code ST082 401 50736 10 391 51467 AN3C12A No 110 Each 32.0000 Purchased D8 11/15392 10/8/1008

> Location Loc Oty Loc Code ST351 32 112314 8 114761 11 115016 13

Status

Dart Aerospac	e Ltd
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W/O:			WC	ORK ORDER CHANG	GES					
DATE	STEP	PROCEDURE CHANGE					Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
										
Part No:		PAR #:	Fault Cate	gory:	NCR:	Yes N	o DQ	A :	_ Date: _	
Resolution:			Disposition: Q			QA: N/C Closed: Date:				
NCR:			WORK ORDI	ER NON-CONFORM	IANCE (I	NCR)				
DATE	CTED	Description of NC	Corrective Action Section B			Verification		ation	Approval Chief Eng	Approval QC Inspector
DAIE	STEP Description of NC Section A		Initial Chief Eng	Action Description Chief Eng	on Sign & Date		Section C			
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1										
						-				

Wednesday, August 04, 2010 12:47:10 PM

Work Order ID: 61041

D205-770-011

Parent Item:

Parent Item Name: Replacement Engine Mount



Start Date: 8/4/2010

Required Date: 8/11/2010

Start Qty: 2.00

Required Qty: 2.00

MS21043-3

Purchased

Manufactured

No

110

Each

2,937.000

D3685-041

D3686-041

Location

Location

ST139A

58647

58646

ST139F

Manufactured No

No

Location Loc Qty FG 76 76 103691 ST301 2861 2861 112314 Each

110

4.0000

Loc Code

Loc Code

Loc Qty 110 Each

Loc Qty

4.0000

Loc Code

Dart Aerospace Ltd

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W/O:			WORK ORDER CHANGES									
DATE	STEP	PRO	OCEDURE CHAP	NGE	By Date Qty				Approval QC Inspector			
									`,			
Part No		PAR #:										
Resolution:			Disposition	QA: N/C Closed: Date								
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NC	R)						
	STEP	STEP Description of NC Section A			on B	Verifi	cation	Approval	Approval			
DATE			Initial Chief Eng	Action Description Chief Eng	Sign Dat	& Sect	ion C	Chief Eng	QC Inspector			
		,										